



Introduction to the Taylor Spatial Frame™ Hardware

What is the Taylor Spatial Frame?



- Next generation circular fixator capable of 6 axes of deformity correction or acute fx reduction
- Combination of hardware and software
- 2 rings joined by 6 telescoping struts
- Software is internet-based
- Acute trauma indication when Fast Fx struts are used
- Modular or pre-assembled

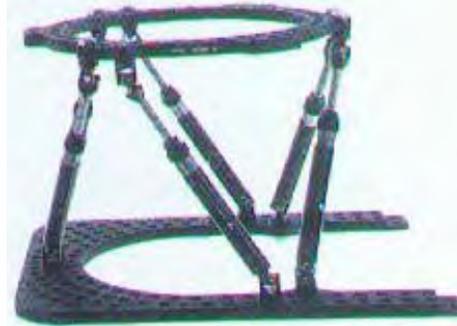
TSF: HARDWARE



Standard Frame



Open Frame



Foot Frame



Adjustable leg



Foot Ring



Full Ring



Screw



2/3 Ring



Half Ring



Adjustable foot

RINGS

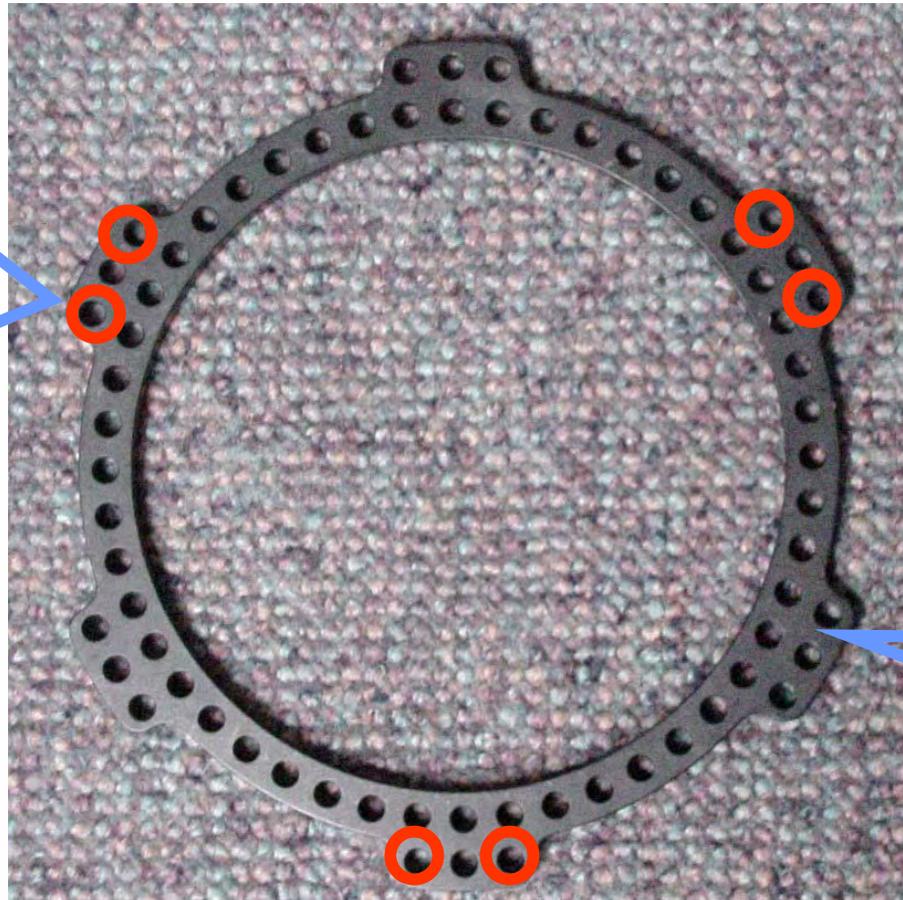
- Allow for connection of struts
- Allow for connection of pins and wires to bone
- Also can be used to attach accessory rings for added stability
- Circular shape allows use of wires and helps spread force to prevent cantilever forces from being applied to bone segments

RINGS



- Holes same distance apart regardless of ring diameter
- 7mm thickness
- Tabs for attaching struts
- Aluminum, radiopaque
- 80-300mm
- Full, 1/2, 2/3, Foot

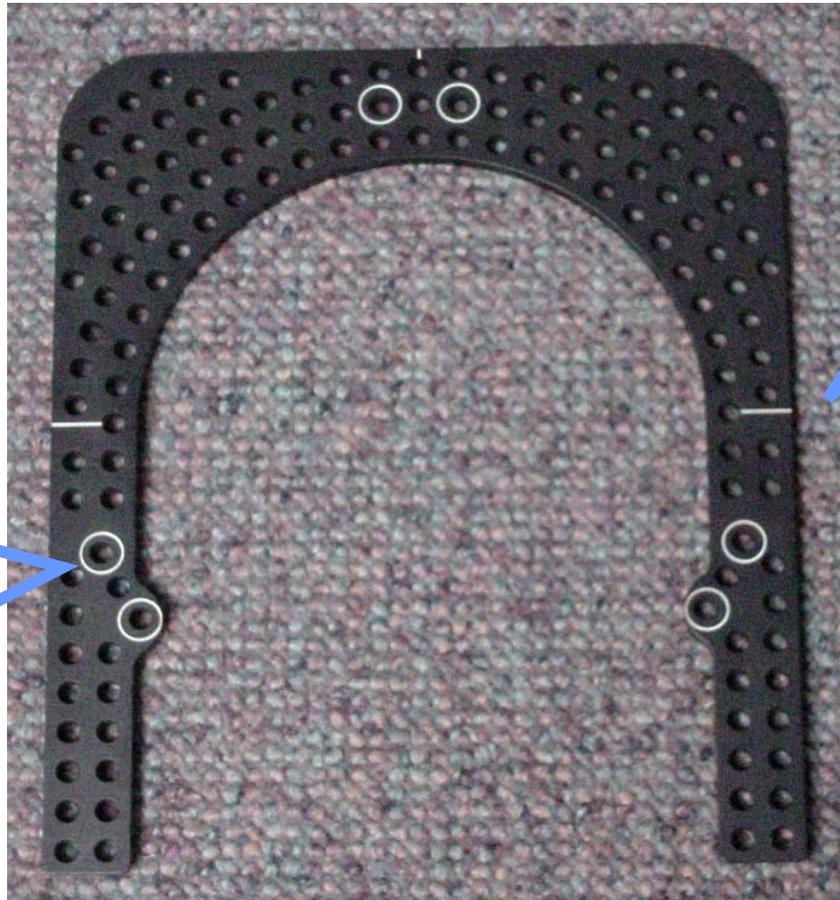
FULL RINGS



Struts attach to rings on tabs. Use outer holes

Skip a tab between

FOOT RINGS



Circles indicate positions for struts

Hash marks indicate center of ring

Same markings on both sides of ring

FOOT RINGS AND U-PLATES

- Essentially the same form and function
- Foot rings are 155 and 180mm diameter
- U-plates are 80-130mm
- Foot rings have flat at end of horseshoe to accept a half ring
- U-plates have tapped holes to accept another ring mounted perpendicular
- Both types have etchings for struts and center line

2/3 RING



- Used around joint to allow ROM
- 80-230mm

Can I build a frame with two 2/3 rings?

Yes

- The openings cannot be lined up with each other because struts won't attach
- Rotate rings 60 degrees from each other
- This will put a tab from one ring in the middle of the opening of the other ring
- Why? Because one ring could be at the proximal humeral joint and the other could be distally at the mid-shaft humerus (ROM)

USING ILIZAROV[◇] RINGS w/TSF

You can do this, but there will be some problems:

- This avenue of approach is not recommended

USING TSF RINGS w / ILIZAROV

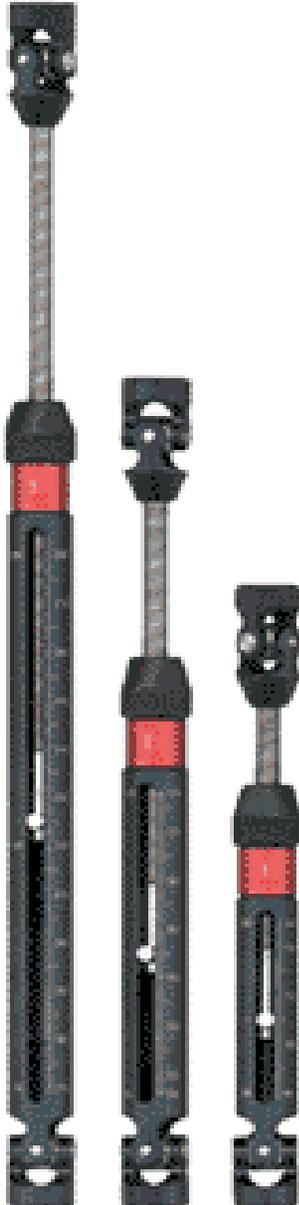
Done all the time

- TSF full rings stiffer than Ilizarov half rings
- TSF Foot Rings and U-Plates stiffer than Ilizarov foot rings
- Very common to do a bone transport with TSF rings and Ilizarov clickers, but change to struts for docking

STRUTS

- The motor that drives correction
- 6 struts – 6 planes of deformity correction
- Replaces translation/rotation mechanism, threaded rods, clickers, hinges and
- Gotta have 6 of them or the frame is completely unstable

STANDARD STRUTS



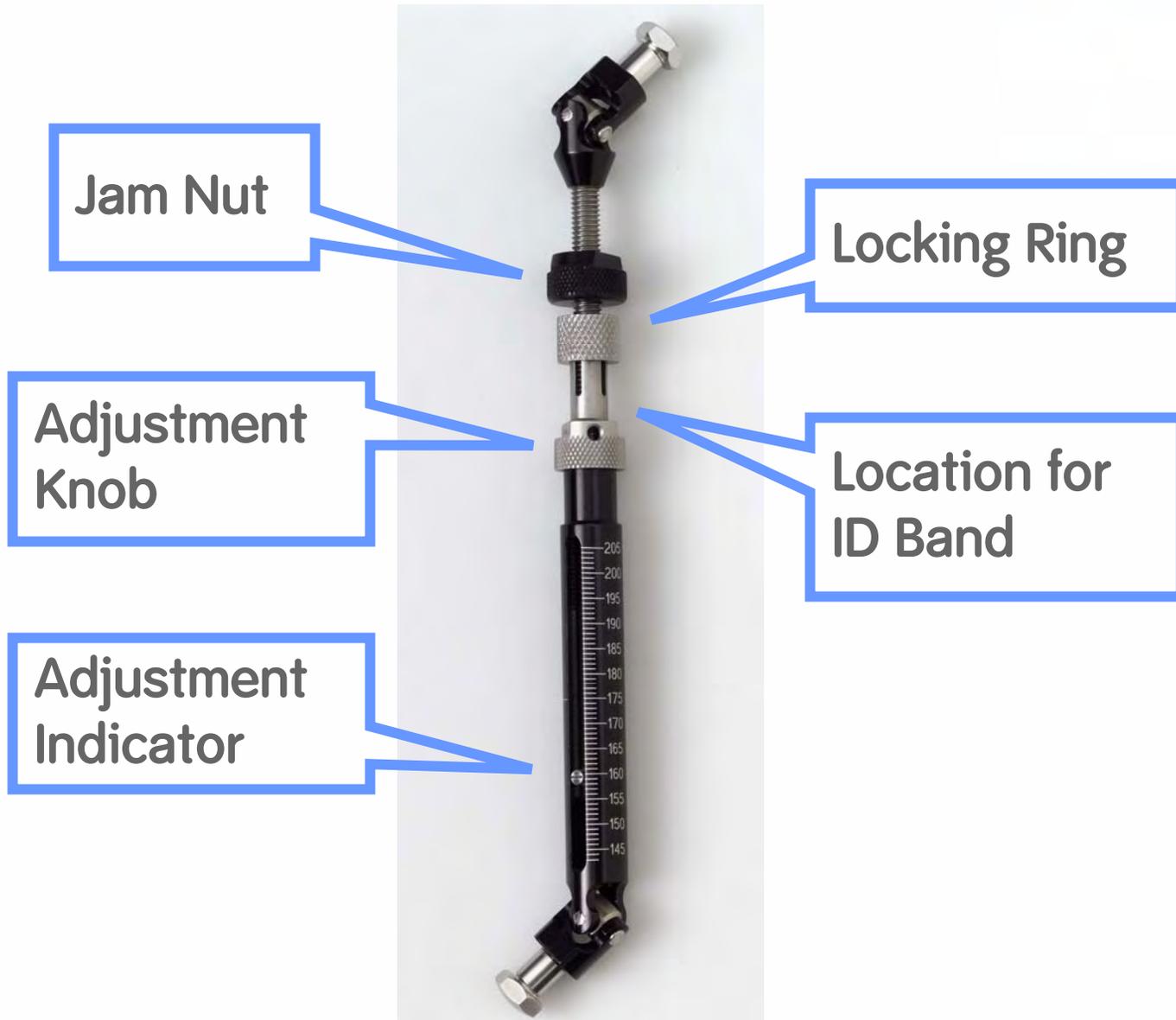
- Telescoping, graduated
- Passive universal joints
- Shoulder bolts included, ID bands are not
- Sizes overlap to facilitate strut changes
- Aluminum body and steel rods
- Interchangeable
- Primarily for deformity correction
- 4 sizes

FAST F_x STRUTS



- Trauma and deformity applications
- Adjustment knob disengages for rapid acute adjustments
- Gradually adjustable for fine tuning
- Jam nut prevents strut migration
- Special ID band keeps adjustment mechanism locked
- About 2.5cm longer than standard struts

FAST F_x STRUTS



FAST F_x STRUTS



When adjustment knob is unlocked, strut can slide freely for rapid acute adjustments

When adjustment knob is locked strut can adjust gradually for fine tuning



FAST F_x ID BAND



- Identifies strut for both surgeon and patient
- Coincides with number and color coding on software
- Prevents locking ring from disengaging
- Difficult to remove by design

STANDARD vs. FAST F_x



- Gradually adjustable
- ID band only identifies strut
- Mostly for deformity correction



- Gradual OR acute adjustment
- ID band identifies strut AND prevents disengagement
- Jam nut prevents migration
- Struts are longer
- For BOTH deformity correction and acute trauma

FAST FX vs. STANDARD

If you could choose only one strut . . .

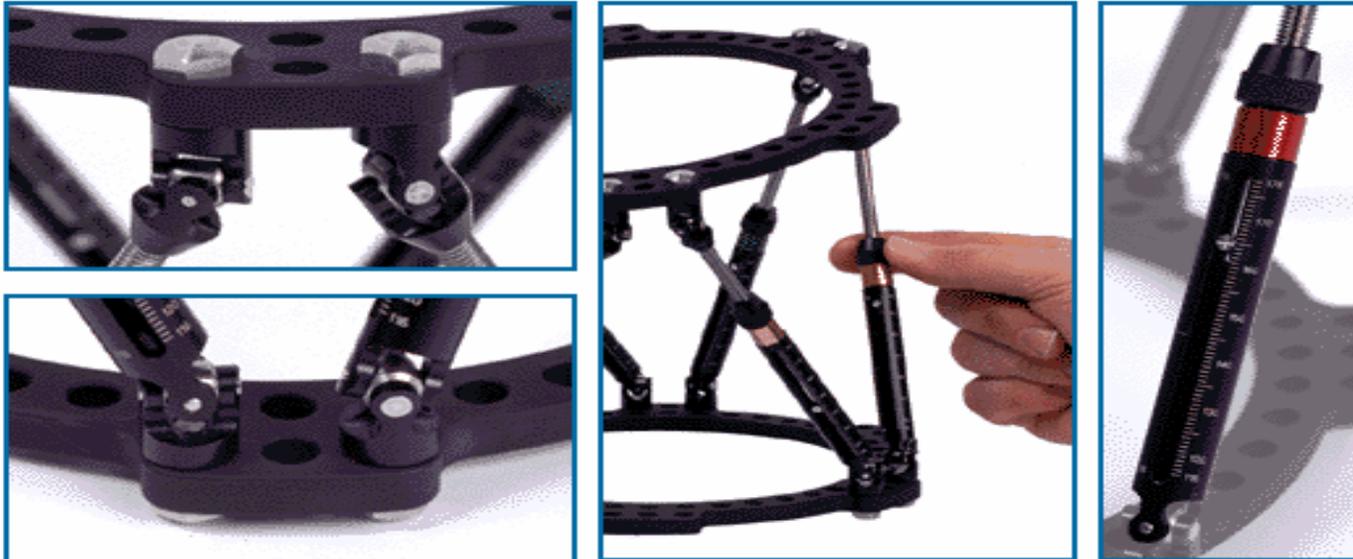
- Go with Fast Fx
- It does everything Standard does, plus more
- Allows for more flexible application of frame

XSHORT and XXSHORT STANDARD STRUT



- XShort adjustable from 75-96mm
- Overlaps standard Short Strut by 6mm
- New XXshort strut adjustable from 59-76mm
- Shortest strut so it allows for less distance between rings
- Both are useful for pediatrics or severe angulation

6 STRUT CONFIGURATION



Excellent torsion & compression strength

6 struts – 6 planes of deformity correction

Struts can be changed to different sizes as needed

Can be moved out of way for pin insertion, strut changes, or flap work

ID BAND KIT

- Identifies struts for surgeon during frame application
- Identifies strut for patient during frame adjustment
- Separate kits for Fast Fx and standard
- Fast Fx also prevents disengagement of locking ring between adjustments
- New Fast Fx ID Bands are made of plastic. Standard made of aluminum

ID BANDS



Fast F_x ID Band goes on adjustment mechanism to identify strut AND prevent loosening

Standard ID Band goes on strut body only to identify it



METAL INJECTION MOLDING (MIM) STRUTS



- Cost savings initiative: convert to metal injection molding from machining
- Reduces manufacturing lead times
- Makes strut more robust
- Lower manufacturing cost, but components will be silver colored and slightly heavier
- Beginning December, struts will have mixed silver and black components
- ID bands will be molded plastic
- Transition complete by mid 2Q 2Q04

AFFECTED COMPONENTS



SHOULDER BOLT



- Included with struts AND sold separately
- Do not need to order shoulder bolts when building a frame unless you just want to have extras
- Standard 10mm head
- Shoulder allows bolt to be tightened but still allows strut to rotate
- Cannot be replaced by a regular connection bolt
- Special spiral lock threads prevent loosening
- **DO NOT OVERTIGHTEN!**

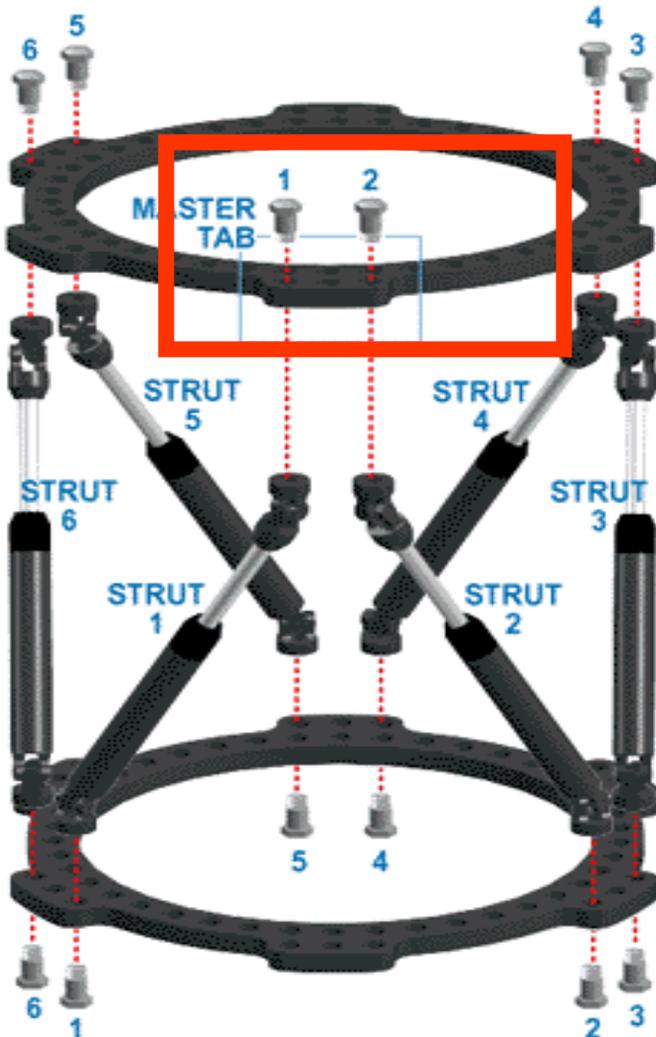
TORQUE WRENCH

10mm socket prevents
over-tightening of shoulder
bolts.

Torque release: 50 in. lbf.



FRAME CONSTRUCTION



- Master Tab proximal and anterior
- ALWAYS on proximal ring
- Independent of reference ring
- 1 and 2 strut always must meet at master tab
- Struts always must be positioned in order and counter clockwise rotation as patient looks down limb
- Struts always must be mounted on tabs

THERE ARE EXCEPTIONS TO EVERY RULE!

- Sometimes the master tab is not mounted anterior:
 - Error in mounting
 - Rotated to allow range of motion
- Not a problem
 - Enter the amount of rotation as Rotary Frame Offset under Mounting parameters

MASTER TAB MISTAKE

- What if the resident mounted the frame upside down? (master tab distal)
- Again, not a problem:
 - Before the attending finds out, remove the ID bands
 - Replace them so that the master tab is superior and as anterior as you can get it
 - Run a Total Residual from there

MASTER TAB

- Determined by tab where 1 and 2 struts join proximal ring
- ALWAYS on proximal ring not necessarily reference ring
- If using a distal reference, master tab is still on proximal ring.
NEVER INVERT FRAME!
- Already determined on Pre-Assembled Frames
- Selected on custom frames by where you place color bands
(start at any tab, but follow rules of strut sequence)

STRUT ORIENTATION

- It does not matter which way struts point (adjustment knob up or down)
- It only matters that crotch of 1 and 2 struts joins master tab
- Patients usually find it easier to read calibrations if struts are pointed down

REFERENCE RING

- Considered to be non-moving ring
- Can be proximal or distal ring
- Distal referencing generally used for distal femur, distal tibia, and foot
- Always orthogonal (perpendicular) to reference bone fragment
- Despite proximal or distal referencing, master tab is always superior

DISTAL REFERENCING

- When using a distal reference, 4 things must change:
 - Change reference ring to “Distal”
 - AP translation: What was lateral becomes medial and vice versa
 - Lateral Translation: What was anterior becomes posterior and vice versa
 - Reference ring probably will be DISTAL to origin (mounting parameter)

ADJUSTING STRUTS

- STANDARD STRUTS
- Black adjustment knob has an arrow and a plus sign to indicate direction
- Turn knob in appropriate direction
- Turn in direction of arrow to lengthen
- Turn away from arrow to compress
- Turn knob a full turn until you feel a click
- One full turn is 1mm of correction

ADJUSTING STRUTS

- Fast Fx Struts GRADUAL MODE:
- Loosen black jam nut
- Silver adjustment knob has an arrow and a plus sign to indicate direction
- Turn knob in appropriate direction
- Turn in direction of arrow to lengthen
- Turn away from arrow to compress
- Turn knob a full turn until you feel a click
- Re-secure jam nut

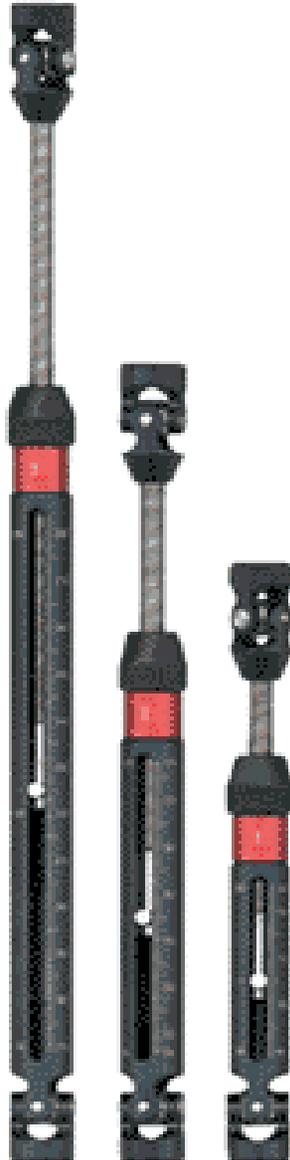
ADJUSTING STRUTS

- Fast Fx Struts ACUTE MODE:
- Loosen black jam nut
- Fully disengage knurled locking ring on adjustment mechanism by pulling down on locking ring
- Push or pull strut to desired length
- Engage locking ring by pushing it up until it is seated against end of adjustment collet
- Re-secure jam nut

STRUT CHANGES

- In cases of severe deformity, you likely will need to begin with one set of strut sizes and end with another
- 6-strut configuration is very stable, but removal of even one strut makes frame completely unstable
- To change a strut, introduce 7th point of fixation anywhere between rings before removing strut
- Usually done with twisted plates and threaded rods
- Replace strut and remove 7th point of fixation

STRUT CHANGES



- Struts overlap in length to make changes easier
- Only applies to struts of same family
- A short standard overlaps with a medium standard but not with a medium Fast F_x , etc.

What's Needed for a Case

4 rings: 2 ea. 155 and 180 (most common)

10 struts

- 2 Long
- 6 Medium
- 2 Short

ID Band Kit

Ilizarov set

Or 71070600 TSF Standard set

Or 71070500 TSF Fast Fx set

HA pin instruments and implants

TSF SETS

- Designed for tibial applications
- Contains 6 of each size strut (either Fast Fx or standard)
- Contains 155 and 180mm full, 2/3 and/or half rings
- Contains Ranchos, nuts, bolts, wires, and instruments
- 2 cases, 3 trays
- Everybody loves them because they're simple

Questions???